

APPLICATION INSTRUCTIONS FOR CAD COLOR PRINTABLE HEAT TRANSFER MATERIAL FEED MATERIAL into plotter/cutter so that the media faces up PRINT DESIGN in positive form. CUT DESIGN If cutting through ink, let the print dry for 30 minutes otherwise you may cut immediately. Dry times may vary. Mask the material. PRINT DESIGN in positive form. WEED away the excess media. If the design was cut immediately, the print must dry 30-60 minutes before proceeding. PLACE MASK over the graphic, making sure to smooth out any air bubbles. REMOVE BACKING. PREHEAT & POSITION Preheat the garment for 10 seconds, prior to application. Position & place the cover sheet over the graphic. HEAT APPLY Temp: 280-300°F; 138-150°C Time: 5 seconds Pressure: medium #6 on Hotronix? Tip: A Heat Printing Pillow or Print Perfect Pad is recommended for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys. **PEEL MASK WARM?** FINAL APPLICATION? Place the cover sheet over the graphic and reseal for 5 seconds. **CUTTER GUIDELINES** CUTTER | BLADE | FORCE | OFFSET | SPEED Roland SP-300 | 45° | 80-90g | .25 | 30cm/s Roland VP-300 | 45° | 80-90g | .25 | 30cm/s Roland XC-540 | 45° | 80-90g | .25 | 30cm/s Roland GX-24? | 45° | 80-90g | .25 | 30cm/s