

## 1-Color Application Instructions

- Time: 10-12 seconds
- Temperature: 302°F/150°C
- Pressure: Medium
- Peel: Warm

## Sports Ball Heat Press Application Instructions

- Time: 8 seconds
- Temperature: 230°F/110°C
- Pressure: Firm (top platen should make contact with the ball 2 inches before final lockdown)
- Peel: Cool

**Note:** For textured balls, remove the carrier and heat apply for an additional 8 seconds. SportFilm Lite is not recommended for two-color applications. If you're having issues with the film peeling up with the carrier when releasing, allow the design to cool a little longer. If you've already started to lift the edges, complete a repress.

## Care Instructions

- Machine wash inside-out using mild detergent.
- Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

## Material/Fabric Compatibility

- 100% Cotton
- 100% Polyester
- 100% Preshrunk Cotton
- Cotton/Poly Blends
- Lycra®/Spandex Blends
- Nylon

## Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight, and humidity. Recommended shelf life is one year.

### Cutter Guidelines

**Cutter | Blade | Force | Offset | Speed** **GCC** | 45°/60° | 100-110g/50-60g | 0.225 | 25-50cm/s **Graphtec** | 45° | 9-11 | 0 | 30cm/s **Ioline 100** | 45°/60° | 100-140g/120-140g | .15/.45 | 12:00 **Ioline 300** | 30°/45° | 100-120g | .85 | 12:00 **Roland GS 24** | 45° | 90-110g | .25 | 30cm/s **Note:** Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.